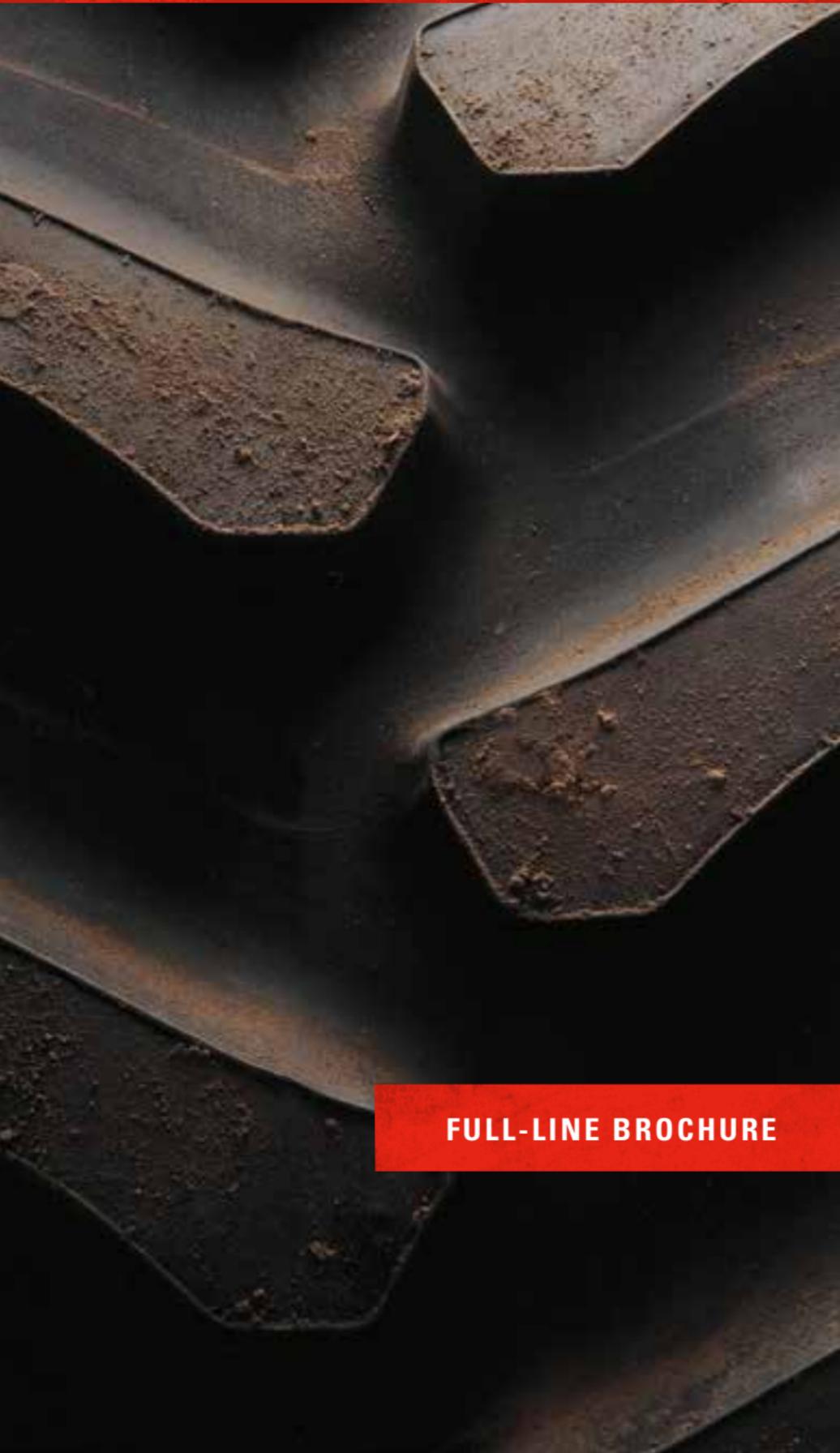


Firestone

F A R M T I R E S

THE LEADER IN THE FIELD

RADIAL TIRES



FULL-LINE BROCHURE



SAVE MONEY EVERY TIME YOU'RE IN THE FIELD.

Farmers know that a tire's price tag is only one consideration when determining value. You must also factor in the tire's wear cycle, ride comfort, performance and ability to reduce yield-robbing soil compaction.

When you consider these criteria and compare, Firestone radials emerge as the value leader.

GO RADIAL.

Firestone is synonymous with farm tires. It was Harvey Firestone, after all, who invented the first pneumatic farm tire. Our expert engineers took it from there, constantly refining design to improve traction, wear and performance. Superior tire engineering has served the farmer with innovations such as tires that integrate strong-yet-flexible sidewall rubber with extra-tough tread rubber for long, reliable wear. Firestone offers a comprehensive line of application-specific designs and sizes that deliver the perfect fit for your machines. You'll have a state-of-the-art workhorse in the field or on the road.

We know the farm. In fact, farm tires are constantly tested and refined at our test farm in Columbiana, Ohio, to deliver the utmost in traction, wear and value for your dollar. Through constant testing in the field, engineers are able to develop tires suited to perform across the entire spectrum of American soil types and field conditions.

The Firestone farm tire agricultural team is proud to stand behind every tire that rolls out of the company's Des Moines, Iowa, plant and offers a free one-year warranty on all rear tractor radials. You can trust your Certified Firestone Farm Tire Dealer to provide service right there in the field should trouble arise.



Wear. Traction. Performance.
Fuel economy. Warranty. It
all adds up to an investment
that delivers maximum value
for your money.





TECHNOLOGY THAT CARRIES THE LOAD.

Firestone Advanced Deflection Design (AD²™) technology represents a significant advancement in performance compared to our standard radial tractor tires.

Tires with AD² technology are engineered to carry the same load at a lower pressure – or as much as 20% (IF) to 40% (VF) more load at the same pressure. It means more traction, less time in the field, greater fuel savings, more load-carrying capacity and less compaction.*

It's the first American-made tire to achieve the IF designation.

The AD² also delivers a larger footprint than equivalent-sized, standard radial tires for improved traction, greater fuel savings and reduced soil compaction.

* Compared to equivalent-sized standard radial tires.



RADIAL ALL NON-SKID (ANS) – R-3

Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
IF800/60R32CFO	181	B	27.00	33.1	69.6	1.17	18200 @ 46

RADIAL DEEP TREAD 23° – R-1W

Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
IF1250/50R32CFO	201	D	44.00	50.6	82.5	2.30	32000 @ 46
IF800/70R38	179	B	27.00	31.7	80.2	2.30	17100 @ 23
IF800/70R38CFO	184	B	27.00	33.2	80.2	2.30	19800 @ 35
IF520/85R42CFO	169	B	18.00	22.4	76.3	2.17	12800 @ 35
IF850/75R42	186	B	30.00	34.2	91.7	2.43	20900 @ 23
IF520/85R46	165	B	18.00	20.9	80.8	2.17	11400 @ 23
IF480/80R50	166	B	15.00	19.1	80.6	1.96	11700 @ 35
IF480/95R50	165	B	15.00	19.9	85.9	2.05	11400 @ 23

RADIAL ALL TRACTION DT – R-1W

Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
VF750/65R26	177	B	25.00	30.3	64.0	2.09	16100 @ 35
IF600/70R30	159	B	20.00	24.4	62.6	2.02	9650 @ 29
IF620/75R30	164	B	21.00	24.6	66.6	2.10	11000 @ 23
IF420/85R34	152	B	14.00	16.3	62.4	1.84	7850 @ 35
IF580/80R34	172	B	20.00	23.5	70.0	2.30	13900 @ 41
IF380/80R38	149	B	12.00	15.3	62.8	1.78	6950 @ 35
IF420/85R38	153	B	14.00	16.7	66.1	1.83	8050 @ 29
IF710/70R38	178	B	25.00	29.6	76.2	2.30	16500 @ 35
IF710/70R42	179	B	25.00	29.4	80.2	2.30	17100 @ 35
IF710/75R42	181	B	25.00	30.5	84.4	2.40	18200 @ 35

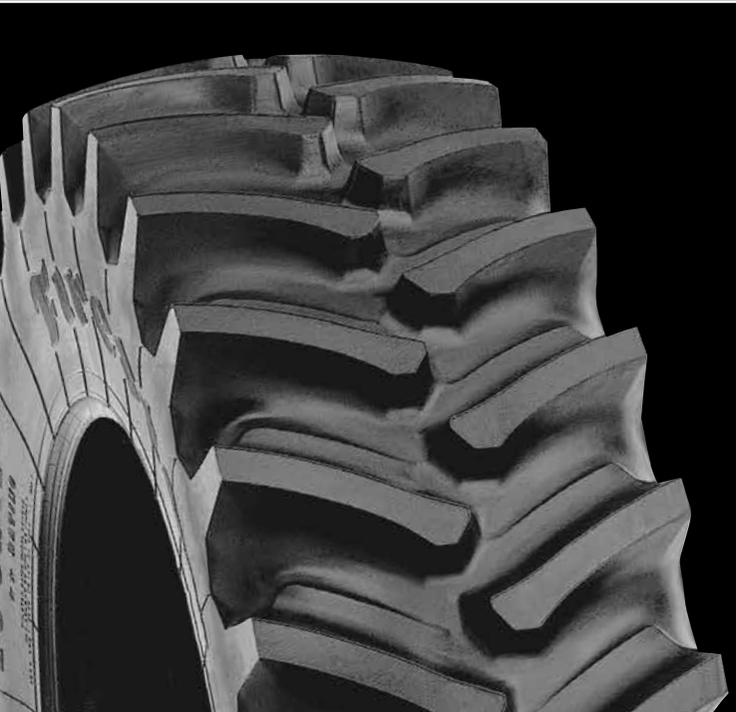
RADIAL 9100 – R-1

Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
IF380/105R50	177	B	13.00	17.0	80.8	1.54	16100 @ 70

RADIAL ALL TRACTION 23° – R-1

Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
IF900/60R32CFO	182	B	30.00	36.8	74.6	1.90	18700 @ 35
IF520/85R34	168	B	18.00	21.3	69.0	1.61	12300 @ 35
IF520/85R42CFO	169	B	18.00	22.0	76.5	1.61	12800 @ 35
IF420/80R46	167	B	13.00	15.8	72.3	1.51	12000 @ 58

RADIAL DEEP TREAD 23° – R-1W



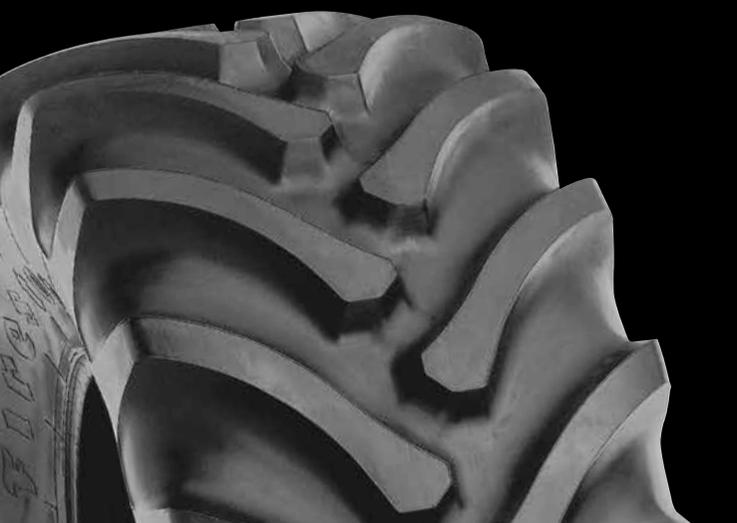
A classic tread design now thinks deeper.

Farmers know the benefits of the exclusive Firestone 23° bar angle that lets the entire tread bar achieve maximum soil penetration and traction while delivering optimum fuel economy. And the 23° tread design inherently reduces slippage. Look to the Firestone brand to increase your degree of success.

- Proven 23° bar angle delivers ultimate traction in North American soil types
- R-1W tread depth is approximately 25% deeper in the center for improved wet traction
- Designed for high-horsepower tractors and built to last with reinforced lug design

Tire Size	Tubeless			New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
IF1250/50R32CFO	201	D	44.00	50.6	82.5	2.30	32000 @ 46
480/80R38 18.4R38	149	B	15.00	18.9	69.1	1.96	7150 @ 23
520/85R38 20.8R38	155	B	16.00	21.0	72.7	2.17	8550 @ 23
650/85R38	173	B	23.00	27.6	79.9	2.20	14300 @ 35
650/85R38	173	D	23.00	27.6	79.9	–	14300 @ 35
800/70R38	173	B	25.00	31.3	81.9	2.30	14300 @ 23
800/70R38	181	B	25.00	31.3	81.9	2.30	18200 @ 41
IF800/70R38	179	B	27.00	31.7	80.2	2.30	17100 @ 23
IF800/70R38CFO	184	B	27.00	33.2	80.2	2.30	19800 @ 35
480/80R42 18.4R42	151	B	16.00	19.2	73.2	1.96	7600 @ 23
480/80R42 18.4R42	154	B	16.00	19.2	73.2	1.96	8250 @ 29
520/85R42 20.8R42	157	B	18.00	21.8	76.2	2.17	9100 @ 23
520/85R42	165	B	18.00	21.8	76.2	2.17	11400 @ 41
IF520/85R42CFO	169	B	18.00	22.4	76.3	2.17	12800 @ 35
580/85R42	166	B	18.00	22.7	80.9	2.20	11700 @ 29
IF850/75R42	186	B	30.00	34.2	91.7	2.43	20900 @ 23
480/80R46 18.4R46	158	B	16.00	19.1	77.2	1.96	9350 @ 35
520/85R46	158	B	16.00	20.9	80.8	2.17	9350 @ 23
IF520/85R46	165	B	18.00	20.9	80.8	2.17	11400 @ 23
480/80R50	159	B	15.00	19.0	80.8	1.96	9650 @ 35
IF480/80R50	166	B	15.00	19.1	80.6	1.96	11700 @ 35
IF480/95R50	165	B	15.00	19.9	85.9	2.05	11400 @ 23

RADIAL ALL TRACTION DT – R-1W



For broad-land and row crop work, there is no equal.

- Up to 54" rim diameter – allows for high row crop clearance
- Wide metric sizes available for minimal soil compaction
- R-1W tread depth and multi-angle tread design for excellent wet traction and road wear
- Bead-and-rim protector keeps out debris and reduces downtime

Tubeless				New Tire Dimensions (in.)			
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	Max. Load & Infl. (lbs. @ psi)
320/85R24 12.4R24	122	B	10.00	12.6	45.1	1.60	3300 @ 23
340/85R24 13.6R24	125	B	11.00	13.5	47.0	1.66	3640 @ 23
380/85R24 14.9R24	131	B	12.00	15.0	49.0	1.73	4300 @ 23
750/65R26	166	B	25.00	29.2	64.6	2.09	11700 @ 35
750/65R26	169	B	25.00	30.1	64.1	-	12800 @ 41
VF750/65R26	177	B	25.00	30.3	64.0	2.09	16100 @ 35

Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
480/70R28	140	B	15.00	19.1	56.5	1.72	5520 @ 23
600/65R28	147	B	18.00	23.0	58.7	2.02	6800 @ 23
600/65R28	154	B	18.00	23.0	58.7	2.02	8250 @ 35
600/70R28	164	B	18.00	23.8	60.7	-	11000 @ 46
380/85R30 14.9R30	135	B	13.00	15.5	55.8	1.90	4800 @ 23
420/90R30 16.9R30	145	B	15.00	17.7	58.8	1.94	6400 @ 29
480/70R30	152	B	15.00	19.0	59.7	1.72	7850 @ 46
480/80R30 18.4R30	145	B	15.00	18.9	60.6	1.94	6400 @ 23
600/70R30	152	B	20.00	24.0	62.8	2.02	7850 @ 23
600/70R30	162	B	20.00	24.0	62.9	2.02	10500 @ 41
IF600/70R30	159	B	20.00	24.4	62.6	2.02	9650 @ 29
IF620/75R30	164	B	21.00	24.6	66.6	2.10	11000 @ 23
650/75R32	172	B	21.00	25.6	70.5	2.20	13900 @ 46
650/75R32	172	D	21.00	26.0	70.2	2.20	13900 @ 46
800/65R32	172	B	27.00	32.1	73.3	2.30	13900 @ 35
800/65R32	172	D	25.00	32.6	72.1	2.30	13900 @ 35
900/75R32	184	B	30.00	37.0	85.5	2.56	19800 @ 35
380/85R34 14.9R34	137	B	13.00	15.5	59.8	1.90	5080 @ 23
420/85R34	147	B	13.00	16.5	62.6	1.84	6800 @ 35
IF420/85R34	152	B	14.00	16.3	62.4	1.84	7850 @ 35
IF580/80R34	172	B	20.00	23.5	70.0	2.30	13900 @ 41
380/80R38	142	B	12.00	15.3	62.8	1.78	5840 @ 35
IF380/80R38	149	B	12.00	15.3	62.8	1.78	6950 @ 35
IF420/85R38	153	B	14.00	16.7	66.1	1.83	8050 @ 29
710/70R38	166	B	23.00	28.3	77.0	2.30	11700 @ 23
IF710/70R38	178	B	25.00	29.6	76.2	2.30	16500 @ 35
620/70R42	160	B	20.00	24.6	76.2	2.06	9900 @ 23
620/70R42	166	B	20.00	24.6	76.2	2.06	11700 @ 35
710/70R42	168	B	23.00	28.5	80.9	2.30	12300 @ 23
IF710/70R42	179	B	25.00	29.4	80.2	2.30	17100 @ 35
IF710/75R42	181	B	25.00	30.5	84.4	2.40	18200 @ 35
320/90R54 12.4R54	149	B	10.00	12.4	76.7	1.74	7150 @ 46

RADIAL 9000 – R-1W

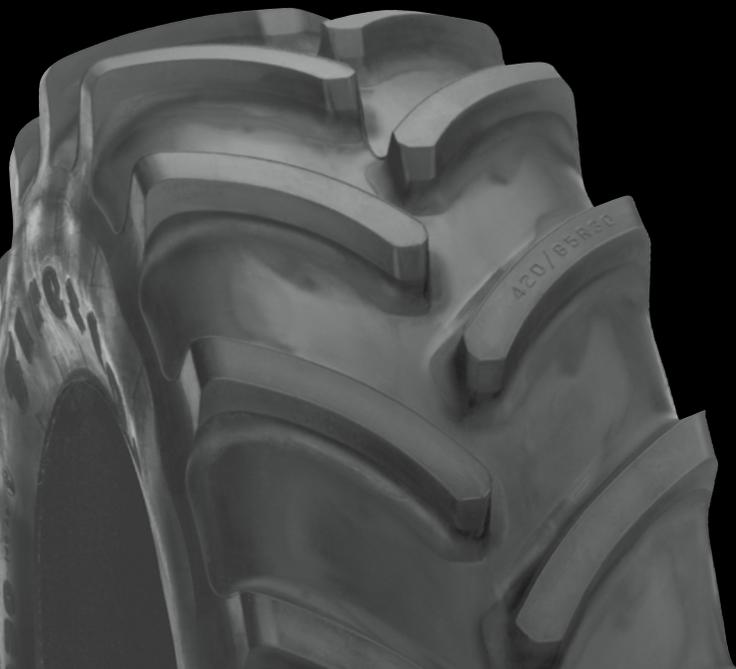


Compaction robs yield. Fight back with the 9000.

- Revolutionary vibration-resistant lug design provides a smooth ride and excellent wear
- R-1W tread depth for improved wet traction
- Designed for Euro-sized tractors to excel in many soil types and conditions

Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
480/65R24	140	B	15.00	18.7	49.6	1.58	5520 @ 35
540/65R24	140	B	16.00	20.5	52.5	1.73	5520 @ 23
540/65R30	150	B	16.00	20.4	58.7	1.73	7400 @ 35
290/95R34	131	B	9.00	11.7	55.8	1.54	4300 @ 35
320/85R34	133	B	10.00	12.4	55.4	1.60	4540 @ 35
480/70R34	155	B	15.00	18.8	62.2	1.89	8550 @ 46
320/85R38	138	B	10.00	12.5	59.7	1.60	5200 @ 41
320/85R38	143	B	10.00	12.5	59.7	1.60	6000 @ 52
600/65R38	165	B	18.00	23.3	70.2	1.85	11400 @ 46
650/65R38	157	B	20.00	26.0	72.4	1.97	9100 @ 23
650/65R38	166	D	20.00	25.9	72.8	–	11700 @ 41
320/90R42	139	B	10.00	12.4	65.2	1.60	5360 @ 35
900/50R42	168	B	28.00	34.4	77.0	2.44	12300 @ 23
320/90R46	148	B	10.00	12.4	69.1	1.70	6950 @ 52
380/90R46	152	B	12.00	15.1	72.9	1.78	7850 @ 41
230/95R48	134	B	7.00	9.0	65.2	1.52	4680 @ 52
320/90R50	148	B	10.00	12.4	73.1	1.70	6950 @ 46
380/90R50	151	B	12.00	14.9	76.8	1.78	7600 @ 35
380/90R54	152	B	12.00	15.0	80.8	1.78	7850 @ 35

PERFORMER 85 – R-1W

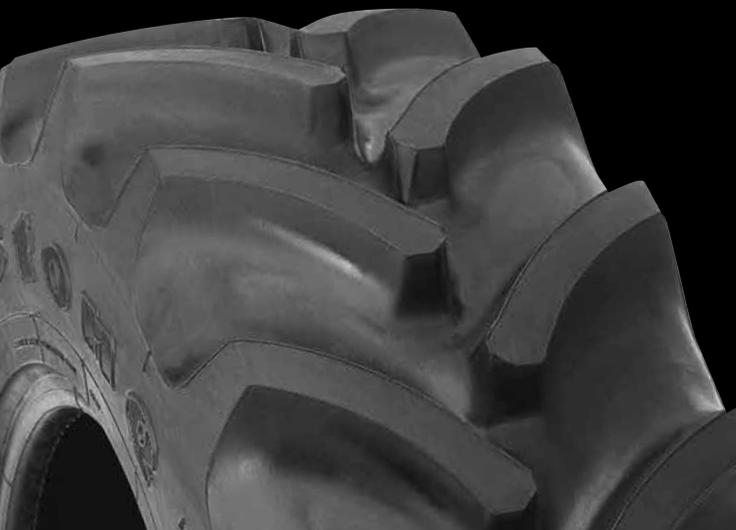


Designed for better wear characteristics.

- Unique dual-angle lug technology leads to an increase in lug traction by 4.2%
- Features increased crown radius (flat tread) – results in larger footprint, less soil compaction and uniform tread wear

Tire Size	Tubeless			New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
280/85R24	115	D	10.00	11.5	42.8	1.30	2390 @ 23
320/85R24	122	D	11.00	12.9	45.6	1.42	3470 @ 23
340/85R24	125	D	12.00	14.1	47.0	1.57	3640 @ 23
380/85R24	131	D	13.00	15.4	49.4	1.69	4515 @ 23
420/85R24	137	D	15.00	17.2	52.1	1.73	5320 @ 23
320/85R28	124	D	10.00	13.0	49.4	1.50	3700 @ 23
340/85R28	127	D	12.00	13.9	51.2	1.61	4055 @ 23
380/85R28	133	D	13.00	15.6	53.5	1.61	4770 @ 23
420/85R28	139	D	15.00	17.2	56.1	1.89	5630 @ 23
380/85R30	135	D	13.00	15.4	55.4	1.69	5045 @ 23
420/85R30	140	D	15.00	17.2	58.1	1.73	5785 @ 23
460/85R30	145	D	16.00	18.7	60.8	1.97	6910 @ 23
540/65R30	150	D	16.00	20.7	58.0	2.17	–
420/85R34	142	B	15.00	17.8	61.7	1.77	5840 @ 23
460/85R34	147	D	16.00	18.7	64.8	1.97	7120 @ 23
420/85R38	144	D	15.00	17.2	66.1	1.95	6480 @ 23
460/85R38	149	D	16.00	19.3	69.3	1.97	7525 @ 23
520/85R38	155	D	18.00	21.1	72.8	2.20	8970 @ 23
460/85R42	156	D	16.00	18.8	72.8	1.96	7500 @ 23
520/85R42	157	D	18.00	21.1	76.8	2.17	9555 @ 23

RADIAL 4000 – R-1W



Designed for vineyard and orchard service.

- Reinforced sidewall and bead construction provide excellent lateral stability
- Optimized lug design and new tread compound technology offer uniform tread wear
- Flat tread contour provides larger footprint for less soil compaction and rutting

Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
280/70R18	114	B	9.00	10.8	33.7	1.18	2600 @ 35

RADIAL 9100 – R-1



Designed for sprayer applications.

- Designed specifically for high-load sprayer applications
- Tread bar wider than regular R-1 tires for better wear and resistance to irregular wear
- R-1 tread depth for optimum traction performance in most conditions

Tire Size	Tubeless			New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
380/105R50	168	B	12.00	16.4	80.8	1.54	12300 @ 64
IF380/105R50	177	B	13.00	17.0	80.8	1.54	16100 @ 70

RADIAL ALL TRACTION 23° – R-1



Our most popular radial.

- Proven Firestone 23° bar angle provides ultimate traction in North American soils
- Open-center tread cleans better, allowing superior traction
- Dual rubber compounds for extended wear
- More lugs for less vibration and a smooth ride

Tubeless					New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Star Rating	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
24.5R32	154	★	B	21.00	24.5	71.0	1.67	8250 @ 18
30.5LR32	170	★★★	B	27.00	30.5	71.6	1.71	13200 @ 30
900/60R32	176		B	27.00	34.3	75.4	1.90	15700 @ 35
IF900/60R32 CFO	182		B	30.00	36.8	74.6	1.90	18700 @ 35
480/85R34 18.4R34	149		B	16.00	18.8	65.4	1.57	7150 @ 23
23.1R34	151	★	B	20.00	23.1	71.2	1.64	7600 @ 18
IF520/85R34	168		B	18.00	21.3	69.0	1.61	12300 @ 41
420/85R38	144		B	15.00	17.2	66.5	1.52	6150 @ 23
480/80R38 18.4R38	149		B	16.00	18.8	69.1	1.57	7150 @ 23
520/85R38 20.8R38	155		B	18.00	21.2	72.2	1.61	8550 @ 23
480/80R42 18.4R42	151		B	16.00	18.8	73.0	1.57	7600 @ 23
480/80R42 18.4R42	154		B	16.00	18.8	73.0	1.57	8250 @ 29
520/85R42 20.8R42	157		B	18.00	21.2	76.2	1.61	9100 @ 23
520/85R42 20.8R42	165		B	18.00	21.2	76.2	1.61	11400 @ 41
IF520/85R42 CFO	169		B	18.00	22.0	76.5	1.61	12800 @ 35
14.9R46	145	★★★★	B	13.00	15.0	71.8	1.48	6400 @ 36
420/80R46	151		B	13.00	16.3	73.2	1.52	7600 @ 35
420/80R46	161		B	13.00	16.5	72.4	1.52	10200 @ 58
IF420/80R46	167		B	13.00	15.8	72.3	1.51	12000 @ 58
480/80R46 18.4R46	158		B	16.00	18.7	77.1	1.57	9350 @ 35

RADIAL 23° – R-1



A value-priced radial with premium features.

- High-angle stabilizer belts allow for maximum traction
- Proven 23° bar angle for optimum traction and wear
- Open-center tread cleans better, allowing better traction
- Large footprint for optimum traction, reduced compaction, smooth ride and even wear

Tubeless					New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Star Rating	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
18.4R34	139	★	B	16.00	18.8	65.1	1.52	5360 @ 18
15.5R38	125	★	B	14.00	15.8	61.8	1.40	3640 @ 18
18.4R38	146	★★	B	16.00	18.8	69.1	1.52	6600 @ 24
20.8R38	153	★★	B	18.00	21.2	72.2	1.56	8050 @ 24
18.4R42	153	★★★	B	16.00	18.8	73.1	1.52	8050 @ 30
20.8R42	155	★★	B	18.00	21.2	76.2	1.56	8550 @ 24

DISCOVER THE FIRESTONE 23° ADVANTAGE



23° TREAD DESIGN

More tread bars in footprint
More traction



45° TREAD DESIGN

Fewer tread bars in footprint
Less bite

Entire 23° tread bar achieves ground contact for more traction.

The Firestone 23° bar design captures more torque from today's higher horsepower tractors.

COMPARE THESE TIRE FOOTPRINTS

The Firestone 23° tire footprint features more working tread bars than the 45° tread for more pull. More working bars also deliver a smooth ride and extend tire life.

RADIAL ALL TRACTION FWD – R-1

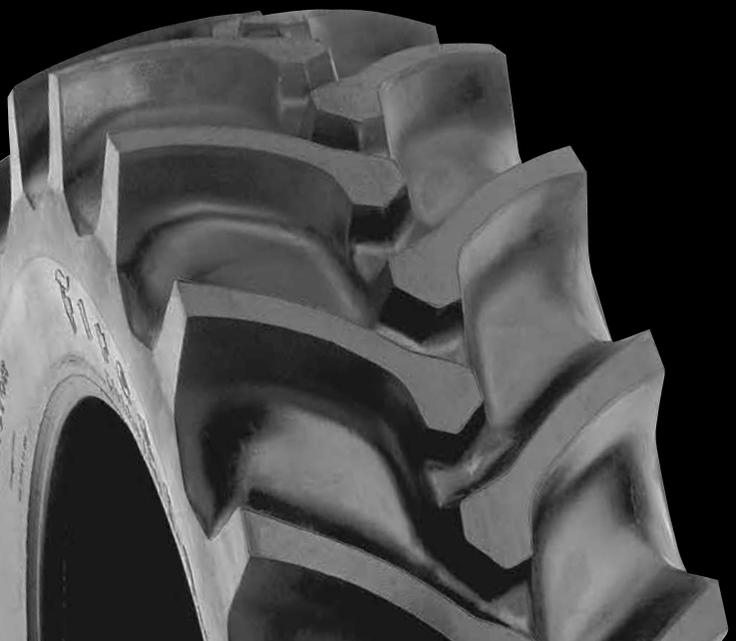


The first American radial exclusively for MFWD tractors.

- Multi-angle bar design features:
 - Lower angle at shoulder for better traction and more drawbar pull
 - Higher angle at nose for longer wear during transport
- Exclusive tread design offers smooth ride, smooth pull and less vibration
- Preferred tire for original equipment manufacturers

Tire Size	Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
	Load Index	Star Rating	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
16.9R24	134	★★	B	15.00	17.3	52.5	1.52	4680 @ 24
14.9R26	132	★★★	B	13.00	15.3	51.8	1.48	4400 @ 30
420/85R26 16.9R26	138		B	15.00	17.3	54.5	1.52	5200 @ 23
18.4R26	140	★★	B	16.00	18.8	57.1	1.57	5520 @ 24
340/85R28 13.6R28	127		B	12.00	13.9	51.6	1.44	3860 @ 23
380/85R28 14.9R28	133		B	13.00	15.3	53.8	1.48	4540 @ 23
420/85R28 16.9R28	139		B	15.00	17.3	56.5	1.52	5360 @ 23
380/85R30 14.9R30	135		B	13.00	15.3	55.8	1.48	4800 @ 23
420/90R30 16.9R30	142		B	15.00	17.3	58.5	1.52	5840 @ 23
380/85R34 14.9R34	137		B	13.00	15.4	59.8	1.48	5080 @ 23
380/85R34 14.9R34	145		A8	13.00	15.4	59.8	1.48	–

RADIAL CHAMPION SPADE GRIP – R-2



This tire gets tough when the going gets muddy.

- 45° extra-deep tread for extra traction in wet-to-muddy soil
- Curved tread bars keep tread clean
- Tread and sidewall rubber compounds help resist weather cracking and ozone degradation
- R-2 deep-bar design is a proven performer



Tire Size	Tubeless				New Tire Dimensions (in.)			Max. Load & Infl. (lbs. @ psi)
	Load Index	Star Rating	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
16.9R28	136	**	A8	15.00	17.1	58.2	2.93	4940 @ 24
18.4R28	141	**	A8	16.00	18.4	61.0	3.12	5680 @ 24
16.9R30	141	***	A8	15.00	17.2	60.2	2.93	5680 @ 30
480/70R34	146		A8	15.00	18.5	62.0	2.99	6600 @ 29
18.4R38	146	**	A8	16.00	18.4	69.9	3.12	6600 @ 24
20.8R38	153	**	A8	18.00	21.0	73.2	3.27	8050 @ 24
520/85R42 20.8R42	157		A8	18.00	20.8	78.3	3.27	9100 @ 23
520/85R42 20.8R42	165		A8	18.00	20.8	78.3	3.27	11400 @ 41
320/90R46 12.4R46	148		A8	10.00	12.4	69.2	2.56	6950 @ 52
520/85R46	158		A8	16.00	20.3	82.9	3.31	9350 @ 23

RADIAL DURAFORCE RT – R-4

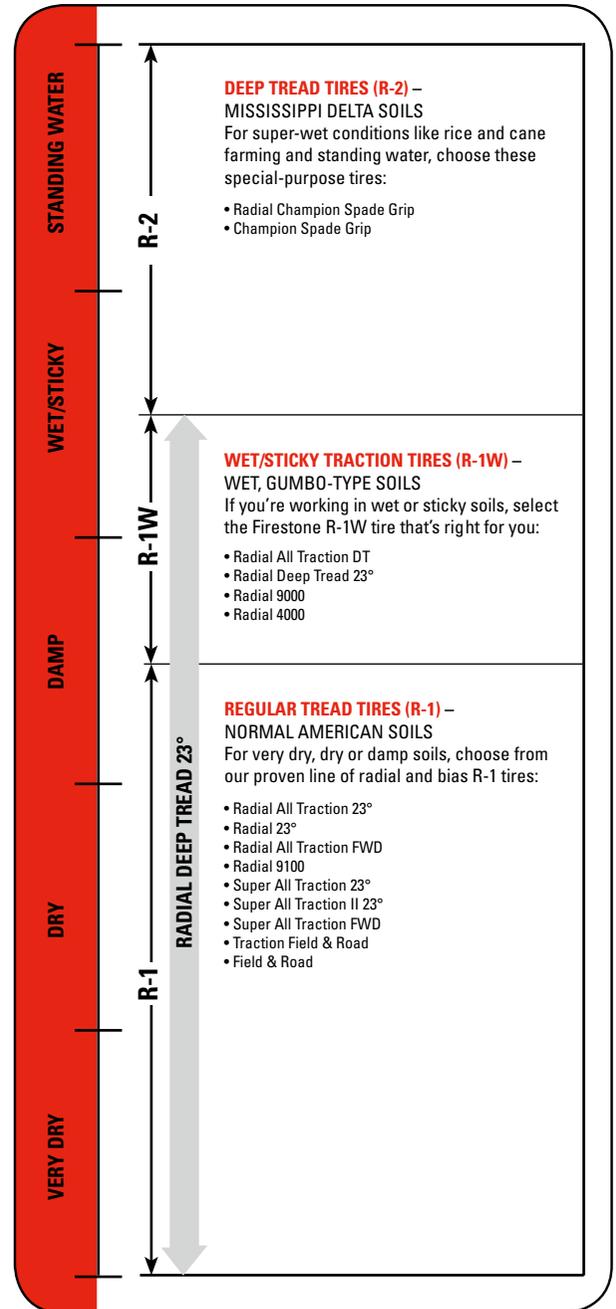


Unsurpassed traction, improved ride.

- Noise-treated to improve ride
- New tread design offers better grip and superior traction
- Larger footprint helps reduce soil compaction
- Radial design provides enhanced fuel efficiency and improved ride

Tubeless			New Tire Dimensions (in.)				Max. Load & Infl. (lbs. @ psi)
Tire Size	Load Index	Speed Symbol Rating	Design Rim Width	Overall Width	Overall Dia.	Bar Height	
500/70R24 19.5LR24	164	B	16.00	19.5	51.2	1.05	11000 @ 58

FIRESTONE TIRES ARE DESIGNED TO PERFORM IN ANY SOIL TYPE.



Better engineering means better tires.

LONGER FOOTPRINT – Radial tires have a longer footprint for better ground contact than bias tires.

BETTER FUEL ECONOMY – Many farmers find their fuel consumption reduced by as much as 10%.

SAVE TIME – Better traction allows radials to cover an acre in as much as 14% less time.

LESS SLIP – Radials slip less. As much as 14% less than bias tires.

MORE TRACTION – Radials produce 6% to 14% better traction.

LESS COMPACTION – Radials are superior for running at lower inflation pressures.

RADIAL TIRE CONSTRUCTION

BELTS

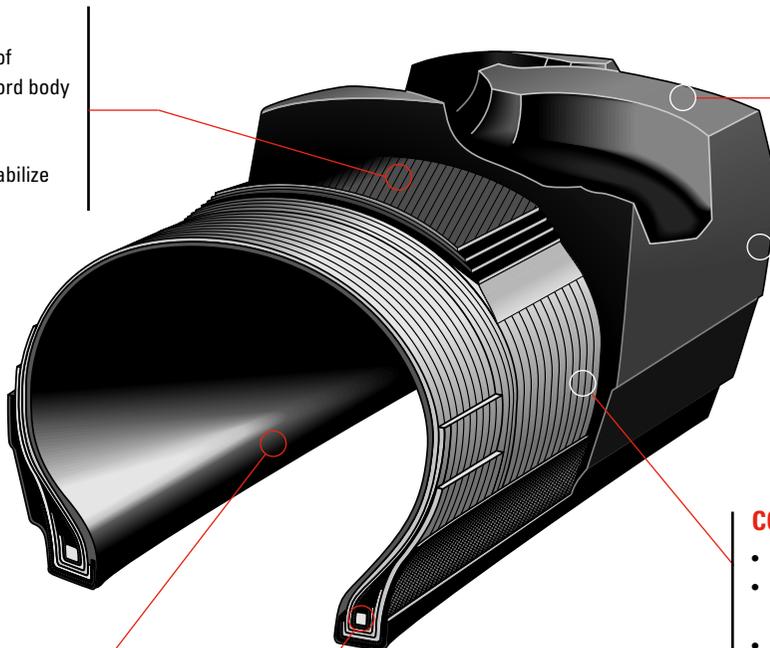
- Determine the strength of the tire along with the cord body
- Determine the shape of the footprint
- Cords run at a bias to stabilize the tread

INNER LINER

- Protects cord body
- Insulates tube from cords (tube)
- Retains air (tubeless)

BEAD

- Anchors tire to rim



TREAD RUBBER

- Resists wear
- Provides traction
- Protects cord body

SIDEWALL RUBBER

- Protects cord body
- Maximizes flex life

CORD BODY

- Cords run radially from bead to bead
- Determines the strength of the tire along with the belts
- Allows body plies to flex for optimum footprint



WE BRING EVERYTHING NEEDED

TO SERVICE YOUR TIRES

INCLUDING A SENSE
OF URGENCY.

Your Certified Firestone Farm Tire Dealer is part of the largest, specially trained and equipped farm tire service network in the nation. That includes a full tire inventory, service trucks for on-farm and in-field needs, authorized warranty service and an understanding of your business.

Nobody services farm tires like your Certified Firestone Farm Tire Dealer.



FirestoneAg.com

TREAD-TO-TREAD



FIRESTONE VS. MICHELIN TRACTION DEMONSTRATION

STARTING SIDE-BY-SIDE, GOING TREAD-TO-TREAD, THE FINISH WASN'T EVEN CLOSE

In our tractor tire traction demonstrations, the Firestone 23° R-1 has outperformed the 45° R-1W. Better traction can save more horsepower, fuel and time in the field.

The difference in traction between the two tread designs was demonstrated in a harvested field of corn near Slater, Iowa.

The Firestone Radial All Traction 23° R-1 ran tread-to-tread against the Michelin® Agribib® 45° R-1W.

Designed and set-up to be as fair and equal as possible, the demonstration involved two drive tractors – one fitted with Firestone brand tires and the other with Michelin's. The two tractors would run in the same field, at the same time, and pull the same load. After completing one run, the tractors would exchange drive tires and then run again.¹

FIRESTONE EASILY OUT-PULLED THE MICHELIN TIRES

After the first quarter mile run, the tractor fitted with the Firestone tires finished 37 ft 4 in – over 12 full yards – ahead of the tractor fitted with the Michelin tires.

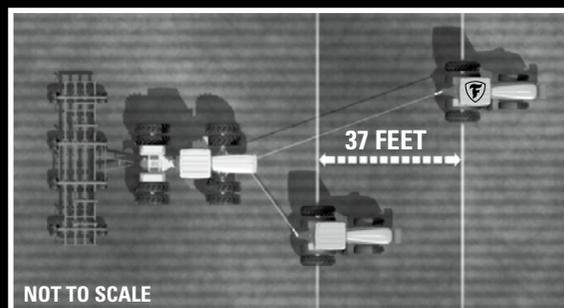
In the second run, after exchanging tires, the tractor fitted with the Firestone tires once again finished ahead – 36 ft 8 in – of the tractor fitted with the Michelin tires.

WINNING AT THE FINISH LINE, IMPROVING YOUR BOTTOM LINE

The demonstration helps you understand the acres you could be ahead, the extra work you could finish and the gallons of fuel you could save each season and over the lifetime of the tires.

When it comes to having the best traction, getting the most work done and saving the most fuel, nothing kicks dirt like Firestone.

Visit TreadtoTread.com and see for yourself.



This illustration shows how the traction demonstration was set up. One end of a cable is attached to a drive tractor, run through a pulley on an anchor tractor and attached to a second drive tractor. As both drive tractors pull the anchor tractor at the same speed and RPM, the tractor with tires delivering more traction will move ahead of the other.

¹ Individual results may vary. The demonstration was conducted in field conditions using two tractors set-up, ballasted and tested for equal performance. Each was fitted with the same-sized tires and inflated at the same PSI. Both drive tractors ran side-by-side at the same speed and RPM, in the same field and at the same time. Impartial observers in each drive tractor verified tractor operation. Complete trial set-up and results are detailed at TreadtoTread.com.

Michelin and Agribib are registered trademarks of Michelin North America, Inc.

RADIAL TIRES LISTED BY SIZE

Tire Size	Load Index	Description	Material Number	Page
280/70R18	114B	Radial 4000 TLR1W	365-027	15
12.4R24	122B	Radial All Traction DT TLR1W	362-681	9
13.6R24	125B	Radial All Traction DT TLR1W	362-698	9
14.9R24	131B	Radial All Traction DT TLR1W	362-715	9
16.9R24	134B	Radial All Traction FWD TLR1	340-405	22
19.5LR24	164	Radial DuraForce RT – R-4	376-842	25
280/85R24	115D	Performer 85 TLR1W	000-547	14
320/85R24	122B	Radial All Traction DT TLR1W	362-681	9
320/85R24	122D	Performer 85 TLR1W	000-585	14
340/85R24	125B	Radial All Traction DT TLR1W	362-698	9
340/85R24	125D	Performer 85 TLR1W	000-804	14
380/85R24	131B	Radial All Traction DT TLR1W	362-715	9
380/85R24	131D	Performer 85 TLR1W	000-549	14
420/85R24	137D	Performer 85 TLR1W	000-599	14
480/65R24	140B	Radial 9000 TLR1W	365-673	12
500/70R24	164	Radial DuraForce RT – R-4	376-842	25
540/65R24	140B	Radial 9000 TLR1W	359-165	12
14.9R26	132B	Radial All Traction FWD TLR1	340-456	22
16.9R26	138B	Radial All Traction FWD TLR1	362-528	22
18.4R26	140B	Radial All Traction FWD TLR1	340-421	22
420/85R26	138B	Radial All Traction FWD TLR1	362-528	22
750/65R26	166B	Radial All Traction DT TLR1W	376-791	9
750/65R26	169B	Radial All Traction DT TLR1W	000-906	9
VF750/65R26	177B	Radial All Traction DT TLR1W	000-556	6, 9
13.6R28	127B	Radial All Traction FWD TLR1	362-545	22
14.9R28	133B	Radial All Traction FWD TLR1	362-562	22
16.9R28	136A8	Radial Champion Spade Grip TLR2	352-527	24
16.9R28	139B	Radial All Traction FWD TLR1	362-579	22
18.4R28	141A8	Radial Champion Spade Grip TLR2	352-748	24
320/85R28	124D	Performer 85 TLR1W	000-588	14
340/85R28	127B	Radial All Traction FWD TLR1	362-545	22
340/85R28	127D	Performer 85 TLR1W	000-550	14
380/85R28	133B	Radial All Traction FWD TLR1	362-562	22
380/85R28	133D	Performer 85 TLR1W	000-589	14
420/85R28	139B	Radial All Traction FWD TLR1	362-579	22
420/85R28	139D	Performer 85 TLR1W	000-600	14
480/70R28	140B	Radial All Traction DT TLR1W	351-563	10

RADIAL TIRES LISTED BY SIZE

Tire Size	Load Index	Description	Material Number	Page
600/65R28	147B	Radial All Traction DT TLR1W	360-058	10
600/65R28	154B	Radial All Traction DT TLR1W	371-266	10
600/70R28	164B	Radial All Traction DT TLR1W	000-907	10
14.9R30	135B	Radial All Traction FWD TLR1	362-596	22
14.9R30	135B	Radial All Traction DT TLR1W	364-551	10
16.9R30	141A8	Radial Champion Spade Grip TLR2	359-386	24
16.9R30	142B	Radial All Traction FWD TLR1	362-613	22
16.9R30	145B	Radial All Traction DT TLR1W	364-602	10
18.4R30	145B	Radial All Traction DT TLR1W	362-732	10
380/85R30	135B	Radial All Traction FWD TLR1	362-596	22
380/85R30	135B	Radial All Traction DT TLR1W	364-551	10
380/85R30	135D	Performer 85 TLR1W	000-401	14
420/85R30	140D	Performer 85 TLR1W	000-548	14
420/90R30	142B	Radial All Traction FWD TLR1	362-613	22
420/90R30	145B	Radial All Traction DT TLR1W	364-602	10
460/85R30	145D	Performer 85 TLR1W	000-601	14
480/70R30	152B	Radial All Traction DT TLR1W	355-569	10
480/80R30	145B	Radial All Traction DT TLR1W	362-732	10
540/65R30	150B	Radial 9000 TLR1W	363-055	12
540/65R30	150D	Performer 85 TLR1W	000-584	14
600/70R30	152B	Radial All Traction DT TLR1W	360-163	10
600/70R30	162B	Radial All Traction DT TLR1W	362-307	10
IF600/70R30	159B	Radial All Traction DT TLR1W	375-703	6, 10
IF620/75R30	164B	Radial All Traction DT TLR1W	377-539	6, 10
24.5R32	154B	Radial All Traction 23 TLR1	352-926	18
30.5LR32	170B	Radial All Traction 23 TLR1	356-204	18
650/75R32	172B	Radial All Traction DT TLR1W	361-925	10
650/75R32	172D	Radial All Traction DT TLR1W	382-486	10
800/65R32	172B	Radial All Traction DT TLR1W	357-685	10
800/65R32	172D	Radial All Traction DT TLR1W	382-469	10
IF800/60R32 CFO	181B	Radial All Non-Skid (ANS) – R-3	000-911	5
900/60R32	176B	Radial All Traction 23 TLR1	362-800	18
IF900/60R32 CFO	182B	Radial All Traction 23 TLR1	000-903	6, 18
900/75R32	184B	Radial All Traction DT TLR1W	375-958	10

Continued on next page.

RADIAL TIRES LISTED BY SIZE

Tire Size	Load Index	Description	Material Number	Page
IF1250/50R32 CFO	188D	Radial Deep Tread 23 TLR1W	380-446	6, 8
14.9R34	137B	Radial All Traction FWD TLR1	362-630	22
14.9R34	137B	Radial All Traction DT TLR1W	364-585	10
14.9R34	145A8	Radial All Traction FWD TLR1	379-290	22
18.4R34	139B	Radial 23 TLR1	354-740	19
18.4R34	149B	Radial All Traction 23 TLR1	362-392	18
23.1R34	151B	Radial All Traction 23 TLR1	352-969	18
290/95R34	131B	Radial 9000 TLR1W	359-211	12
320/85R34	133B	Radial 9000 TLR1W	359-238	12
380/85R34	137B	Radial All Traction FWD TLR1	362-630	22
380/85R34	137B	Radial All Traction DT TLR1W	364-585	10
380/85R34	145A8	Radial All Traction FWD TLR1	379-290	22
420/85R34	142B	Performer 85 TLR1W	377-318	14
420/85R34	147B	Radial All Traction DT TLR1W	360-155	10
IF420/85R34	152B	Radial All Traction DT TLR1W	374-513	6, 10
460/85R34	147D	Performer 85 TLR1W	000-586	14
480/70R34	146A8	Radial Champion Spade Grip TLR2	369-668	24
480/70R34	155B	Radial 9000 TLR1W	361-763	12
480/85R34	149B	Radial All Traction 23 TLR1	362-392	18
IF520/85R34	168B	Radial All Traction 23 TLR1	380-395	6, 18
IF580/80R34	172B	Radial All Traction DT TLR1W	381-585	6, 10
15.5R38	125B	Radial 23 TLR1	354-767	19
18.4R38	146B	Radial 23 TLR1	359-823	19
18.4R38	146A8	Radial Champion Spade Grip TLR2	353-140	24
18.4R38	149B	Radial All Traction 23 TLR1	362-341	18
18.4R38	149B	Radial Deep Tread 23 TLR1W	362-749	8
20.8R38	153B	Radial 23 TLR1	362-204	19
20.8R38	153A8	Radial Champion Spade Grip TLR2	353-167	24
20.8R38	155B	Radial All Traction 23 TLR1	362-375	18
20.8R38	155B	Radial Deep Tread 23 TLR1W	362-766	8
320/85R38	138B	Radial 9000 TLR1W	360-074	12
320/85R38	143B	Radial 9000 TLR1W	359-092	12
380/80R38	142B	Radial All Traction DT TLR1W	360-171	10
IF380/80R38	149B	Radial All Traction DT TLR1W	378-627	6, 10
420/85R38	144B	Radial All Traction 23 TLR1	379-120	18
420/85R38	144D	Performer 85 TLR1W	000-598	14

RADIAL TIRES LISTED BY SIZE

Tire Size	Load Index	Description	Material Number	Page
IF420/85R38	153B	Radial All Traction DT TLR1W	378-882	6, 10
460/85R38	149D	Performer 85 TLR1W	000-587	14
480/80R38	149B	Radial All Traction 23 TLR1	362-341	18
480/80R38	149B	Radial Deep Tread 23 TLR1W	362-749	8
520/85R38	155B	Radial All Traction 23 TLR1	362-375	18
520/85R38	155B	Radial Deep Tread 23 TLR1W	362-766	8
520/85R38	155D	Performer 85 TLR1W	000-602	14
600/65R38	165B	Radial 9000 TLR1W	361-933	12
650/65R38	157B	Radial 9000 TLR1W	358-185	12
650/65R38	166D	Radial 9000 TLR1W	000-403	12
650/85R38	173B	Radial Deep Tread 23 TLR1W	362-987	8
650/85R38	173D	Radial Deep Tread 23 TLR1W	000-922	8
710/70R38	166B	Radial All Traction DT TLR1W	355-542	10
IF710/70R38	178B	Radial All Traction DT TLR1W	378-219	6, 10
800/70R38	173B	Radial Deep Tread 23 TLR1W	359-548	8
800/70R38	181B	Radial Deep Tread 23 TLR1W	378-525	8
IF800/70R38	179B	Radial Deep Tread 23 TLR1W	378-746	6, 8
IF800/70R38 CFO	184B	Radial Deep Tread 23 TLR1W	000-928	6, 8
18.4R42	151B	Radial All Traction 23 TLR1	362-324	18
18.4R42	151B	Radial Deep Tread 23 TLR1W	362-409	8
18.4R42	153B	Radial 23 TLR1	362-212	19
18.4R42	154B	Radial All Traction 23 TLR1	364-092	18
18.4R42	154B	Radial Deep Tread 23 TLR1W	364-058	8
20.8R42	155B	Radial 23 TLR1	355-399	19
20.8R42	157B	Radial All Traction 23 TLR1	362-358	18
20.8R42	157A8	Radial Champion Spade Grip TLR2	371-198	24
20.8R42	157B	Radial Deep Tread 23 TLR1W	362-426	8
20.8R42	165B	Radial All Traction 23 TLR1	369-600	18
20.8R42	165A8	Radial Champion Spade Grip TLR2	371-215	24
320/90R42	139B	Radial 9000 TLR1W	359-106	12
460/85R42	156D	Performer 85 TLR1W	382-078	14
480/80R42	151B	Radial All Traction 23 TLR1	362-324	18
480/80R42	151B	Radial Deep Tread 23 TLR1W	362-409	8
480/80R42	154B	Radial All Traction 23 TLR1	364-092	18

Continued on next page.

RADIAL TIRES LISTED BY SIZE

Tire Size	Load Index	Description	Material Number	Page
480/80R42	154B	Radial Deep Tread 23 TLR1W	364-058	8
520/85R42	157B	Radial All Traction 23 TLR1	362-358	18
520/85R42	157A8	Radial Champion Spade Grip TLR2	371-198	24
520/85R42	157B	Radial Deep Tread 23 TLR1W	362-426	8
520/85R42	157D	Performer 85 TLR1W	000-628	14
520/85R42	165B	Radial All Traction 23 TLR1	369-600	18
520/85R42	165A8	Radial Champion Spade Grip TLR2	371-215	24
520/85R42	165B	Radial Deep Tread 23 TLR1W	381-823	8
IF520/85R42 CFO	169B	Radial All Traction 23 TLR1	000-560	6, 18
IF520/85R42 CFO	169B	Radial Deep Tread 23 TLR1W	000-921	6, 8
580/85R42	166B	Radial Deep Tread 23 TLR1W	382-452	8
620/70R42	160B	Radial All Traction DT TLR1W	356-271	10
620/70R42	166B	Radial All Traction DT TLR1W	374-479	10
710/70R42	168B	Radial All Traction DT TLR1W	358-320	10
IF710/70R42	179B	Radial All Traction DT TLR1W	373-697	6, 10
IF710/75R42	181B	Radial All Traction DT TLR1W	378-542	6, 10
IF850/75R42	186B	Radial Deep Tread 23 TLR1W	376-162	6, 8
900/50R42	168B	Radial 9000 TLR1W	359-394	12
12.4R46	148A8	Radial Champion Spade Grip TLR2	363-004	24
14.9R46	145B	Radial All Traction 23 TLR1	343-323	18
18.4R46	158B	Radial All Traction 23 TLR1	362-273	18
18.4R46	158B	Radial Deep Tread 23 TLR1W	362-256	8
320/90R46	148A8	Radial Champion Spade Grip TLR2	363-004	24
320/90R46	148B	Radial 9000 TLR1W	357-774	12
380/90R46	152B	Radial 9000 TLR1W	359-939	12
420/80R46	151B	Radial All Traction 23 TLR1	352-829	18
420/80R46	161B	Radial All Traction 23 TLR1	371-640	18
IF420/80R46	167B	Radial All Traction 23 TLR1	000-558	6, 18
480/80R46	158B	Radial All Traction 23 TLR1	362-273	18
480/80R46	158B	Radial Deep Tread 23 TLR1W	362-256	8
520/85R46	158A8	Radial Champion Spade Grip TLR2	369-651	24
520/85R46	158B	Radial Deep Tread 23 TLR1W	362-851	8
IF520/85R46	165B	Radial Deep Tread 23 TLR1W	378-610	6, 8
230/95R48	134B	Radial 9000 TLR1W	356-263	12

RADIAL TIRES LISTED BY SIZE

Tire Size	Load Index	Description	Material Number	Page
320/90R50	148B	Radial 9000 TLR1W	358-118	12
380/90R50	151B	Radial 9000 TLR1W	362-050	12
380/105R50	168B	Radial 9100 TLR1	362-919	16
IF380/105R50	177B	Radial 9100 TLR1	378-508	6, 16
480/80R50	159B	Radial Deep Tread 23 TLR1W	360-090	8
IF480/80R50	166B	Radial Deep Tread 23 TLR1W	374-496	6, 8
IF480/95R50	165B	Radial Deep Tread 23 TLR1W	375-635	6, 8
12.4R54	149B	Radial All Traction DT TLR1W	358-339	10
320/90R54	149B	Radial All Traction DT TLR1W	358-339	10
380/90R54	152B	Radial 9000 TLR1W	362-069	12



RADIAL TIRES

**LIMITED WARRANTY/ STUBBLE DAMAGE POLICY/
FIELD HAZARD POLICY**
FOR FIRESTONE RADIAL AGRICULTURAL TIRES

WARRANTY



THE LEADER IN THE FIELD

TIRES COVERED

This Limited Warranty covers original-tread Firestone brand radial agricultural tires purchased or manufactured after January 1, 2009, (except tires made for or used in pulling contests) if they are used in normal agricultural service. It does not cover tires marked "NO ADJ" or "NA" (non-adjustable), or tires not containing the Firestone serial number. Tires branded DT (damaged tire) are not adjustable for appearance. Tires are adjustable for ride-related conditions only during the first six months of service and up to 1/32nd of an inch of treadwear.

WHAT IS WARRANTED

If, before wearing down to 2/32nds of an inch of tread or bar depth remaining, any tire covered by this Limited Warranty becomes unusable for any reason within the manufacturer's control, such tire will be replaced with an equivalent new Firestone tire on the basis set forth in the section titled "Limited Warranty Period and Pro Rata Percentages" on the following page. Some examples of causes or conditions normally beyond the manufacturer's control are:

1. Field or road hazards or stubble damage (e.g. cut, snag, puncture, stubble damage, impact break, tear or chunk in tread, bar or shoulder);
2. Apparent overload or improper inflation pressure or abuse;
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;

LIMITED WARRANTY
FOR FIRESTONE RADIAL AGRICULTURAL TIRES

4. Conditions caused by land-leveling or earthmoving operations;
5. Improper repair or improper insertion of sealant, balancing, or filler materials;
6. Intentional alteration of either the appearance or the physical characteristics of the tire;
7. Mounting damage or conditions caused by aging or improper storage; and
8. Failure to observe any of the "Owner-User's Obligations" items listed elsewhere in this publication.

This Limited Warranty is in addition to, and/or may be limited by, any other applicable written warranty you may have received concerning special tires or situations.

LIMITED WARRANTY PERIOD AND PRO RATA PERCENTAGES

During the first two years of service (proof-of-purchase must be attached to claim form), if the tire is worn less than 25%, the tire will be replaced without charge including normal mounting and service charges.

After the free replacement period, the replacement price will be prorated based on years of service from the original purchase date (proof-of-purchase must be attached to claim form, or if proof-of-purchase is not available or if tire was not purchased new, then based on years from date of manufacture, which is molded into the sidewall of the tire) as set forth on the following page.

LIMITED WARRANTY
FOR FIRESTONE RADIAL AGRICULTURAL TIRES

Years of Service or Age During	If Worn Less Than	Pro Rata Collection
3rd Year	30%	30%
4th Year	40%	40%
5th Year	50%	50%
6th Year	60%	60%
7th Year	70%	70%
8th Year	80%	80%
9th Year	90%	90%

After the end of the 9th Year, coverage expires. 100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the Firestone owner-user's regular buying price. Appropriate taxes, mounting, or other service charges will be added to the replacement price.

CONDITIONS AND EXCLUSIONS

To the extent permitted by law, Bridgestone Americas Tire Operations, LLC disclaims all warranties express or implied other than the warranties stated in this Limited Warranty, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

LIMITED WARRANTY

FOR FIRESTONE RADIAL AGRICULTURAL TIRES

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Only the actual owner-user of the covered tires may make an adjustment claim under this Limited Warranty and Commercial Adjustment Policy and only for tires used in the 50 United States and the District of Columbia.

Nothing in this Limited Warranty is intended to be a representation that failures cannot occur.

OWNER-USER'S OBLIGATIONS

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user's obligations are to operate tires within tire load and speed limits (at cold air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type, and load capacity) and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes and service charges for a new, current equivalent Firestone brand tire.

STUBBLE DAMAGE POLICY

FOR FIRESTONE RADIAL AGRICULTURAL TIRES

The obligation of Bridgestone Americas Tire Operations, LLC under this Limited Warranty and Commercial Adjustment Policy may not be enlarged or altered by anyone.

STUBBLE DAMAGE POLICY

TIRES COVERED

The Firestone Stubble Damage Policy covers new Firestone brand R-1, R-1W, R-2, R-3 and "Stubble Stomper" tires purchased new or manufactured after January 1, 2009, and used in normal agricultural service. This Stubble Damage Policy does not cover tires marked "NO ADJ" or "NA" (non-adjustable), tires made for or used in pulling contests, or tires not bearing the Firestone serial number.

POLICY CONDITIONS

Only the original purchaser of the covered tire or of the agricultural equipment the tire came on may make an adjustment claim under this Stubble Damage Policy. If, in normal agricultural service, a Firestone tire covered by this Stubble Damage Policy becomes unusable or not repairable due to stubble damage, such tire will be replaced with an equivalent new Firestone tire on a pro rata basis as set forth on the following page. You must pay as a replacement price the appropriate pro rata percentage of the owner-user's regular buying price. You must also pay mounting, service charges, and applicable taxes.

This Stubble Damage Policy is a statement of adjustment policy coverage only. Nothing in this Stubble Damage Policy is intended to be a warranty against stubble damage

STUBBLE DAMAGE POLICY
FOR FIRESTONE RADIAL AGRICULTURAL TIRES

or representation that failures cannot occur. Bridgestone Americas Tire Operations, LLC disclaims all warranties, express or implied, in respect of stubble damage, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

STUBBLE DAMAGE POLICY AND PRO RATA PERCENTAGES

The replacement price will be prorated based on years of service based on proof-of-purchase date as follows:

Years of Service or Age During	If Worn Less Than	Pro Rata Collection
1st Year	25%	25%
2nd Year	50%	50%
3rd Year	75%	75%

After the end of the 3rd Year, coverage expires. 100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the owner-user's regular buying price. Appropriate taxes, mounting, or other service charges will be added to the replacement price.

POLICY EXCLUSIONS

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

STUBBLE DAMAGE POLICY
FOR FIRESTONE RADIAL AGRICULTURAL TIRES

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

This Stubble Damage Policy does not cover broken beads, damage due to run flat, abuse, land leveling, vehicle projection, accident, collision, fire or vandalism. Only the original owner-user of the covered tires may make an adjustment claim under this Stubble Damage Policy and only for tires used in the 50 United States and the District of Columbia.

OWNER-USER'S OBLIGATIONS

The owner-user's obligations are to operate tires within tire load and speed limits (at cold air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type, and load capacity) and to maintain proper alignment of wheels. To reduce stubble damage, the owner-user must:

1. Set the tire spacing to run between rows – not on stubble.
2. Use mechanical devices readily available through equipment manufacturers to knock down stubble.
3. Make first tillage pass parallel to the rows.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new, or

proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes, mounting and service charges for a new, current equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Stubble Damage Policy may not be enlarged or altered by anyone.

FIELD HAZARD POLICY **TIRES COVERED**

The Firestone Field Hazard Policy covers new Firestone brand R-1, R-1W, R-2, R-3 and “Stubble Stomper” tires purchased new or manufactured after January 1, 2009, and used in normal agricultural service. This Field Hazard Policy does not cover tires marked “NO ADJ” or “NA” (non-adjustable), tires made for or used in pulling contests, or tires not bearing the Firestone serial number.

POLICY CONDITIONS

Only the original purchaser of the covered tire or of the agricultural equipment the tire came on may make an adjustment claim under this Field Hazard Policy. If, in normal agricultural service, a Firestone tire covered by this Field Hazard Policy becomes unusable or not repairable due to field hazard, such tire will be replaced with an equivalent new Firestone tire on a pro rata basis as set forth on the following page. You must pay as a replacement price the appropriate pro rata percentage of the owner-user’s regular buying price. You must also pay mounting, service charges, and applicable taxes.

This Field Hazard Policy is a statement of adjustment policy coverage only. Nothing in this Field Hazard Policy is intended to be a warranty against field hazards or representation that failures cannot occur. Bridgestone Americas Tire Operations, LLC disclaims all warranties, express or implied, in respect of field hazards, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.

FIELD HAZARD POLICY AND PRO RATA PERCENTAGES

The replacement price will be prorated based on years of service based on proof-of-purchase date as follows:

Years of Service or Age During	If Worn Less Than	Pro Rata Collection
1st Year	25%	50%
2nd Year	50%	75%

After the end of the 2nd Year, coverage expires. 100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the owner-user’s regular buying price. Appropriate taxes, mounting, or other service charges will be added to the replacement price.

POLICY EXCLUSIONS

TO THE EXTENT PERMITTED BY LAW, BRIDGESTONE AMERICAS TIRE OPERATIONS, LLC DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

This Field Hazard Policy does not cover broken beads, damage due to run flat, abuse, land leveling, vehicle projection, accident, collision, fire or vandalism. Only the original owner-user of the covered tires may make an adjustment claim under this Field Hazard Policy and only for tires used in the 50 United States and the District of Columbia.

OWNER-USER'S OBLIGATIONS

The owner-user's obligations are to operate tires within tire load and speed limits (at cold air pressures specified by Bridgestone Americas Tire Operations, LLC for load and speed according to individual tire size, type, and load capacity) and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Firestone dealer or store, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new, or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes, mounting and service charges for a new, current equivalent Firestone brand tire.

The obligation of Bridgestone Americas Tire Operations, LLC under this Field Hazard Policy may not be enlarged or altered by anyone.

Copyright © 2014 Bridgestone Americas Tire Operations, LLC

PERFORMANCE REMINDER

Overloading and incorrect air pressure are two of the greatest causes of premature tire removal. For the best performance possible, select the proper design, size and ply-rated tires for your equipment and operate the tires at the inflation pressure required to carry the working load. Detailed load and inflation tables are included in the Firestone Farm Tire Data Book and at FirestoneAg.com.

PROPER TIRE SIZES

Tire sizes and ratings are dictated by vehicle geometry, weight and power. Before changing tire sizes, be sure to check with the equipment manufacturer or dealer. Tire measurements and load-carrying capacities for all Firestone agricultural tires are shown in the Firestone Farm Tire Data Book and at FirestoneAg.com. These measurements are especially important when matching front and rear sizes.

Have a technical question? Contact Field Engineering:

1-800-TIRE ENG (847-3364)

Need additional information?

FirestoneAg.com

